

Check Valve VC

Check Valves

VC Check Valve	175
VLC Lift Check Valve	181
VE Excess Flow Valve	185



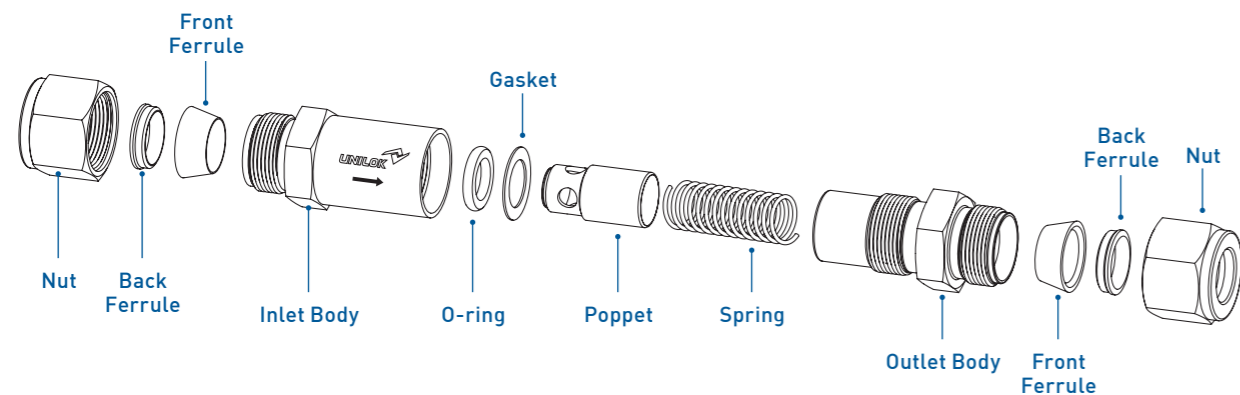
Check Valve VC

CONTENTS

Features	176	Cracking & Reseal Pressure	178
Cleaning	177	VC6 series	179
Testing	177	O-ring Seal Temperature Rating	179
Important Notification	177	VC3C series	180
How To Order	177	VC3CA series	180
VC3 series	178	Adjustment of Cracking Pressure	180

Features

Valve Series		Cracking Pressure	Maximum Working Pressure
VC3	General Purpose	Fixed	3000 psig 207 bar
VC6	High Pressure	Fixed	6000 psig 413 bar
VC3C	Compact One Piece	Fixed	3000 psig 207 bar
VC3CA	Compact Adjustable Cracking Pressure	Adjustable	3000 psig 207 bar



Cleaning

UNILOK valves are free from machine oils, loose particles and grease throughout the close cleaning process.

Testing

Every check valve is 100% factory tested with nitrogen for cracking and reseal performance.

The special cleaning for high purity application is available upon request.

Important Notification

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.

UNILOK check valves are designed for directional flow control only.

How To Order

UNILOK VC series check valves are ordered by part number as shown below.

Example: The following part number, **VC31U-04T-SS-01** is designated for VC3 series check valve with both 1/4", UNILOK tube fitting, 1psig cracking pressure, 316SS.



Valve Type	
C3	3000psig Fixed CP
C6	6000psig Fixed CP
C3C	3000psig Compact Fixed CP
C3CA	3000psig Compact Adjustable CP

CP - Cracking Pressure

Connection Type	
U	UNILOK Tube Fitting
F	Female NPT or ISO7/1(PT)
M	Male NPT or ISO7/1(PT)

Connection Size							
Fractional(Inch) Tube O.D. Designation							
Tube O.D.	inch	1/8	1/4	3/8	1/2	3/4	1
	mm	3.17	6.35	9.52	12.70	19.05	25.40
Designator		02T	04T	06T	08T	12T	16T

Metric Tube O.D. Designation							
Tube O.D.	mm	3	6	8	10	12	25
Designator		M03T	M06T	M08T	M10T	M12T	M25T

Pipe Size Designation (NPT or ISO7/1-PT)						
Pipe Size	1/8	1/4	3/8	1/2	3/4	1
Designator	02N/R	04N/R	06N/R	08N/R	12N/R	16N/R

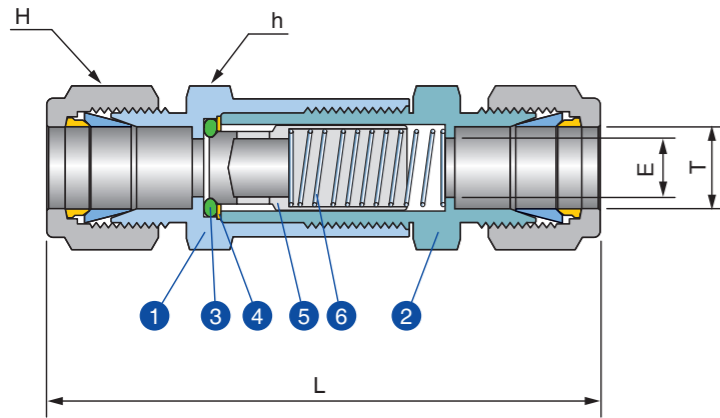
Body Materials	
SS	316SS
BS	Brass
MO	Alloy 400

Cracking Pressure	
1/3	1/3 psig
01	1 psig
03	3 psig
10	10 psig
25	25 psig
100	100 psig

O-ring Materials	
None	FKM
E	Ethylene Propylene
N	Buna N
P	Neoprene
K	Kalrez

Seal kits and spring kits are available for retrofit or maintenance. Contact UNILOK local distributors.

VC3 series (3000 psig, Fixed Cracking Pressure)



Materials of Construction

No.	Description	Materials	
Body Material		316SS	Brass
1	Inlet Body	316SS	Brass
2	Outlet Body	316SS	Brass
3	O-ring	FKM	NBR
4	Gasket	304SS	
5	Poppet	316SS	Brass
6	Spring	302SS	

Poppet - Silicone based lubricant
Inlet Body - Molybdenum dry film lubricant

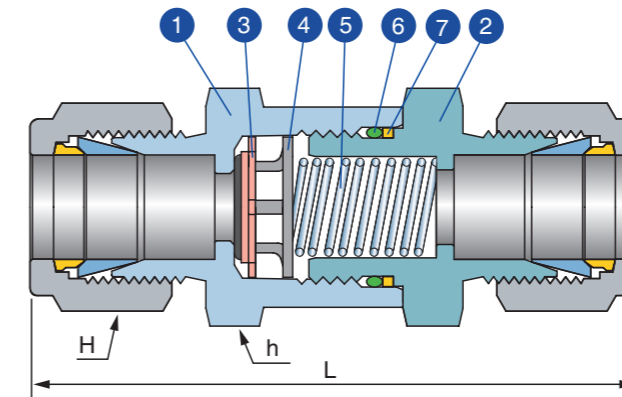
Ordering Information & Dimensions

Part No.	End Connections		CV	Dimensions (mm)	
	Inlet	Outlet		L	h
VC31	U-02T-	1/8" UNILOK	0.16	54.5	15.87
	U-04T-	1/4" UNILOK		59.0	
	U-M06T-	6mm UNILOK		59.0	
	F-02N-	1/8" Female NPT		46.5	
	M-02N-	1/8" Male NPT		47.3	
	M-04N-	1/4" Male NPT		52.6	
	MU-04N04T-	1/4" Male NPT 1/4" UNILOK		56.0	
	F-04N-	1/4" Female NPT		54.5	
VC32	U-06T-	3/8" UNILOK	1.48	80.4	19.05
	U-M10T-	10mm UNILOK		81.7	
	M-06N-	3/8" Male NPT		70.6	
VC33	U-08T-	1/2" UNILOK	1.70	85.6	22.22
	U-M12T-	12mm UNILOK		86.0	
	F-06N-	3/8" Female NPT		76.2	
	M-08N-	1/2" Male NPT		83.0	
	F-08N-	1/2" Female NPT		83.0	
VC34	U-10T-	5/8" UNILOK	2.60	88.0	28.58
	F-08N-	1/2" Female NPT		91.2	
VC35	U-12T-	3/4" UNILOK	5.20	91.8	31.75
	F-12N-	3/4" Female NPT		87.5	
	M-12N-	3/4" Male NPT		86.0	
VC36	U-16T-	1" UNILOK	8.00	106.3	34.93
	F-16N-	1" Female NPT		123.0	
	M-16N-	1" Male NPT		102.3	34.93

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VC3 series valves. Add "R" as a suffix instead of "N".

Dimensions are for reference only and are subject to change without prior notice.

VC6 series (6000 psig, Fixed Cracking Pressure)



Materials of Construction

No.	Description	Materials
1	Inlet Body	316SS
2	Outlet Body	316SS
3	Poppet	FKM bonded 316SS
4	Poppet Stop	316SS
5	Spring	302SS
6	O-ring	FKM
7	Backup Ring	PTFE

Ordering Information & Dimensions

Part No.	End Connections		CV	Dimensions (mm)		
	Inlet	Outlet		L	h	
VC61	U-02T-	1/8" UNILOK	0.67	57.7	17.46	
	U-04T-	1/4" UNILOK		61.7		
	U-M06T-	6mm UNILOK		61.7		
	M-02N-	1/8" Male NPT		44.8		
	M-04N-	1/4" Male NPT		54.8		
VC62	U-06T-	3/8" UNILOK	1.80	69.9	25.40	
	U-08T-	1/2" UNILOK		75.2		
	U-M08T-	8mm UNILOK		68.6		
	U-M10T-	10mm UNILOK		71.1		
	U-M12T-	12mm UNILOK		75.2		
	F-06N-	3/8" Female NPT		64.8		
	F-08N-	1/2" Female NPT		77.0		26.98
	M-12N-	3/4" Male NPT		59.2		
	M-16N-	1" Male NPT		69.2		
VC63	U-12T-	3/4" UNILOK	4.70	110.0	31.75	
	U-16T-	1" UNILOK		120.0		
	U-M25T-	25mm UNILOK		120.0		
	F-12N-	3/4" Female NPT		104.0		31.75
	F-16N-	1" Female NPT		123.0		34.92

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VC6 series valves. Add "R" as a suffix instead of "N".

Pressure Rating at 70°F (21°C)

Series	316SS	
	psig	bar
VC61	6000	413
VC62	5000	344

O-ring Seal Temperature Rating

O-ring Materials	Temperature Rating	
	°C	°F
FKM	-28 ~ 204	-18 ~ 400
Ethylene Propylene	-45 ~ 135	-49 ~ 275
Buna N	-20 ~ 105	-4 ~ 221
Neoprene	-40 ~ 121	-40 ~ 250
Kalrez	-20 ~ 315	-22 ~ 599

CNG Application

UNILOK VC6 series, high pressure check valves are available for CNG application with CNG compatible HNBR O-ring.

To order, add -H to the end of part number.

Dimensions are for reference only and are subject to change without prior notice.

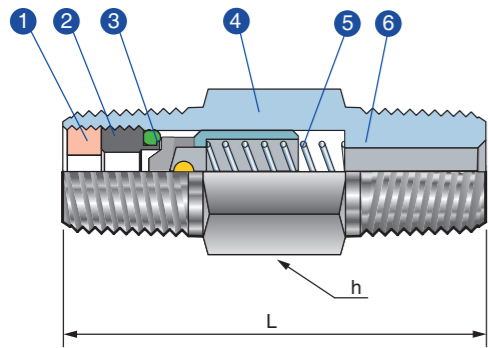
Pressure Rating at 70°F (21°C)

Series	316SS		Brass	
	psig	bar	psig	bar
VC31	3000	207	3000	207
VC32	3000	207	3000	207
VC33	3000	207	3000	207
VC34	2000	138	1500	103
VC35	2000	138	1500	103
VC36	2000	138	1500	103

Cracking - Reseal Pressure

Normal Cracking Pressure	Cracking Pressure Range		Reseal Pressure
	Min.	Max.	
1/3	0	3	up to 6
1	0	4	up to 5
3	2	7	up to 4
10	7	15	3
25	20	30	17
50	40	60	35
75	60	90	53
100	80	120	70

VC3C series (3000 psig, Fixed Cracking Pressure)



Materials of Construction

No.	Description	Materials
1	Insert Lock Screw	316SS
2	Insert	316SS
3	O-ring	FKM
4	Poppet	316SS
5	Spring	302SS
6	Body	316SS

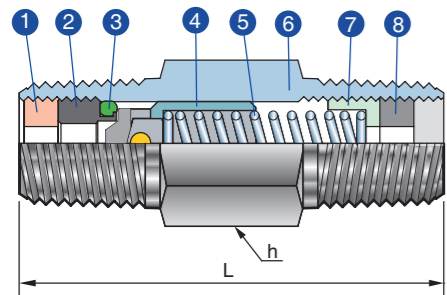
Ordering Information & Dimensions

Part No.	End Connections		CV	Dimensions (mm)	
	Inlet	Outlet		L	h
VC3C1	F-04N-	1/4" Female NPT	0.35	61.0	19.05
	M-04N-	1/4" Male NPT		41.0	14.28
	MF-04N-	1/4" Male NPT 1/4" Female NPT		44.0	19.05
	FM-04N-	1/4" Female NPT 1/4" Male NPT		58.0	19.05
VC3C2	F-08N-	1/2" Female NPT	1.20	94.0	26.98
	M-08N-	1/2" Male NPT		58.0	22.22
	MF-08N-	1/2" Male NPT 1/2" Female NPT		72.0	26.98

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VC3C series valves. Add "R" as a suffix instead of "N".

VC3CA series

(3000 psig, Compact, Adjustable Cracking Pressure)



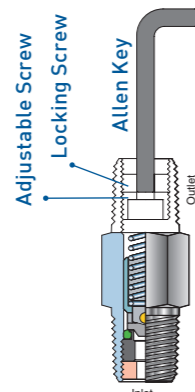
Materials of Construction

No.	Description	Materials
1	Insert Lock Screw	316SS
2	Insert	316SS
3	O-ring	FKM
4	Poppet	316SS
5	Spring	302SS
6	Body	316SS
7	Adjustable Screw	316SS
8	Locking Screw	316SS

Ordering Information & Dimensions

Part No.	End Connections		CV	Dimensions (mm)	
	Inlet	Outlet		L	h
VC3CA1	F-04N-	1/4" Female NPT	0.35	75.7	19.05
	M-04N-	1/4" Male NPT		41.1	14.28
VC3CA2	M-08N-	1/2" Male NPT	1.20	65.0	22.22

Adjustment of Cracking Pressure



1. Unscrew "locking screw" counter-clockwise.
2. Slide "allen key" up to "adjustable screw" position.
3. Turn "adjustable screw";

To decrease cracking pressure To increase cracking pressure

4. Move out "allen key" up to "locking screw" position.
5. Turn "allen key" clockwise.

Dimensions are for reference only and are subject to change without prior notice.

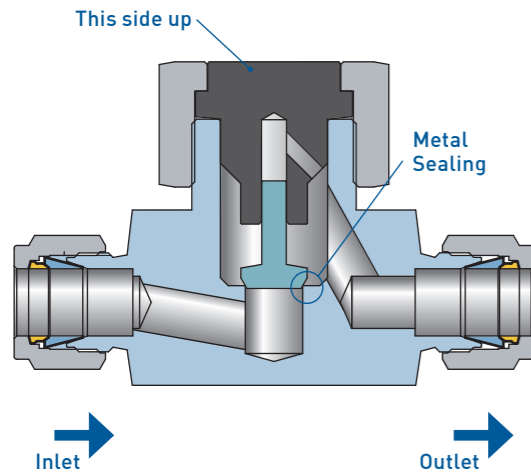
INSTRUMENT

Lift Check Valve VLC



Features

- Pressure rating up to 6000psig(413bar) @38°C(100°F)
- Temperature rating from -53°C(165°F) to 482°C(900°F)
- Compact body design.
- Metal to metal Sealing.
- Operation by Gravity.
- Lift check Valve must be mounted horizontally, placing the union nut on top.
- Reverse flow coefficient is limited to less than 0.1% of forward flow coefficient.



Cleaning

UNILOK valves are free from machine oils, loose particles and grease throughout the close cleaning process.

Testing

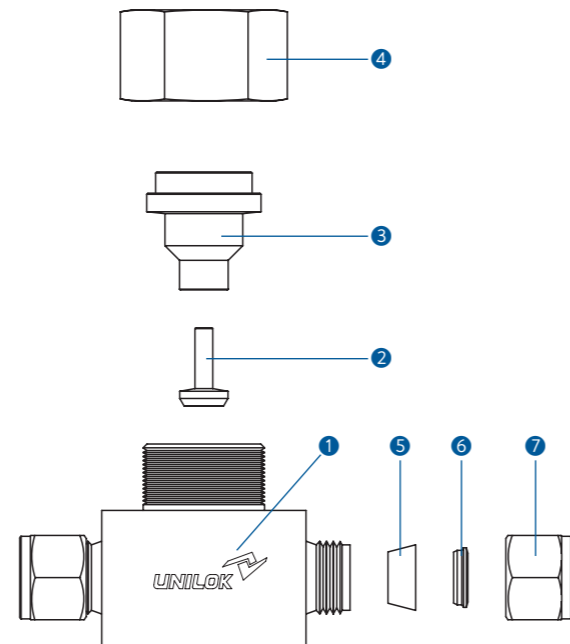
Every Lift check valve is 100% factory tested for proper functionality.

Important Notification

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal Performance and safety.

Pressure – Temperature Ratings

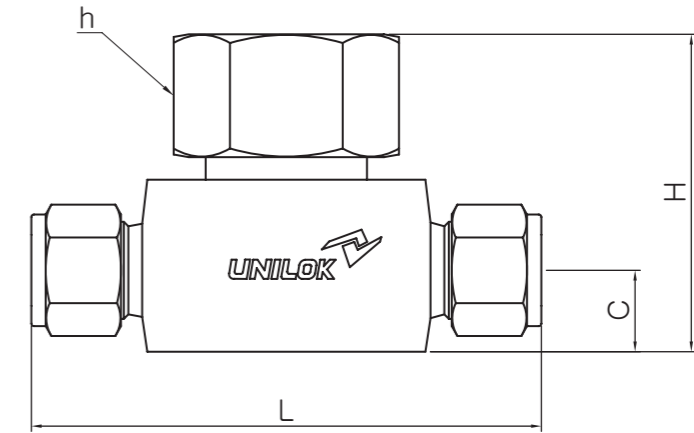
ASME Class	2500
Material Group	2.2
Material Name	316 SS
Temperature °C(°F)	Working Pressure bar (psig)
-53 to 37 (-65 to 100)	413 (6000)
93(200)	355(5160)
148(300)	321(4660)
204(400)	294(4280)
260(500)	274(3980)
315(600)	259(3760)
371(700)	248(3600)
426(800)	238(3460)
482(900)	225(3280)



Materials of Construction

No.	Description	Materials
1	BODY	316 SS
2	POPPET	630 SS
3	BONNET	316 SS
4	UNION NUT	316 SS
5	FRONT FERRULE	316 SS
6	BACK FERRULE	316 SS
7	NUT	316 SS

VLC series (6000 psig, No spring or elastomers)



Ordering Information & Dimensions

Part No.	End Connections		Orifice (mm)	CV	Dimensions (mm)				
	Inlet	Outlet			L	H	C	h	
								inch	mm
VLC1	U-04T-SS	1/4" UNILOK	4.0	0.3	61.0	37.3	9.9	7/8	22.22
	U-M06T-SS	6mm UNILOK			50.8				
	F-02N-SS	1/8" Female NPT			46.0				
	F-04N-SS	1/4" Female NPT							
	WB-04T-SS	1/4" Tube Butt Weld							
VLC2	U-04T-SS	3/8" UNILOK	6.4	0.64	71.9	47.0	12.7	1-1/4	31.75
	F-04N-SS	1/4" Female NPT			57.2				
	WB-06T-SS	3/8" Tube Butt Weld							
	WB-08T-SS	1/2" Tube Butt Weld							
VLC3	U-08T-SS	1/2" UNILOK	11.1	2.2	99.6	62.0	15.7	1-1/2	38.1
	U-12T-SS	3/4" UNILOK			79.2				
	F-06N-SS	3/8" Female NPT							
	F-08N-SS	1/2" Female NPT							
	WB-08T-SS	1/2" Tube Butt Weld			79.5				

Dimensions are for reference only and are subject to change without prior notice.
L is typical finger tight.

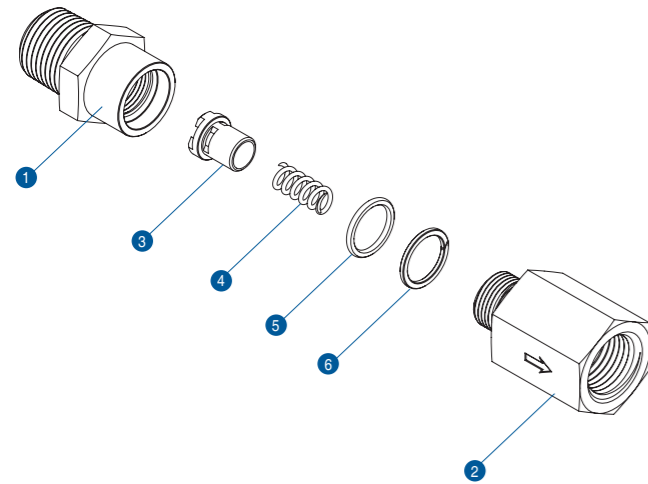
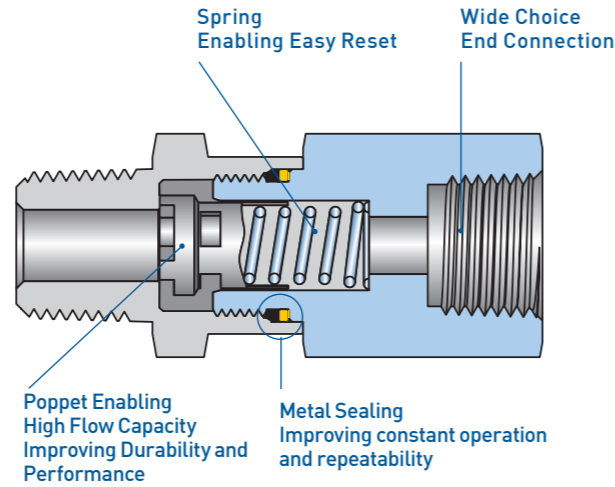
INSTRUMENT

Excess Flow Valve VE



Features

- Pressure rating up to 6000psig (413bar) @38°C (100°F)
- Temperature rating from -23°C(-10°F) to 204°C (400°F) with standard FKM o-ring
- Automatic reset by the bleed vent
- Simple spring and seal maintenance with 2 piece body design
- Limitless mounting orientation from spring loaded poppet actuation

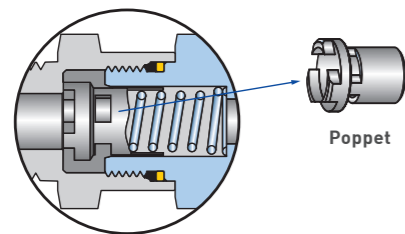


Materials of Construction

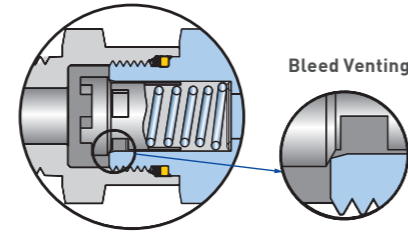
No.	Description	Materials	
Body Material		316SS	Alloy 400
1	Inlet Body	316SS	Alloy 400
2	Outlet Body	316SS	Alloy 400
3	Poppet	316SS	Alloy 400
4	Spring	302SS	Alloy 400
5	O-Ring	FKM	
6	Back-up Ring	PTFE	

Operation

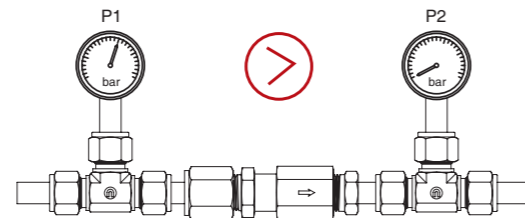
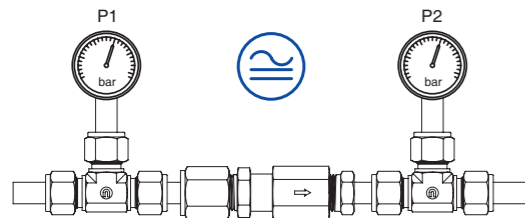
- The spring maintains the poppet in a normally opening position as long as the system pressure is balanced.
- If the system is unbalanced or the downstream pressure drops, the poppet will remain in closed position until the system pressure becomes equal.
- The bleed in the poppet will allow the pressure to slowly and automatically equalize if the downstream line is closed or repaired.
- When the pressure will be equal across the valve, the spring will reset the poppet to the open position.



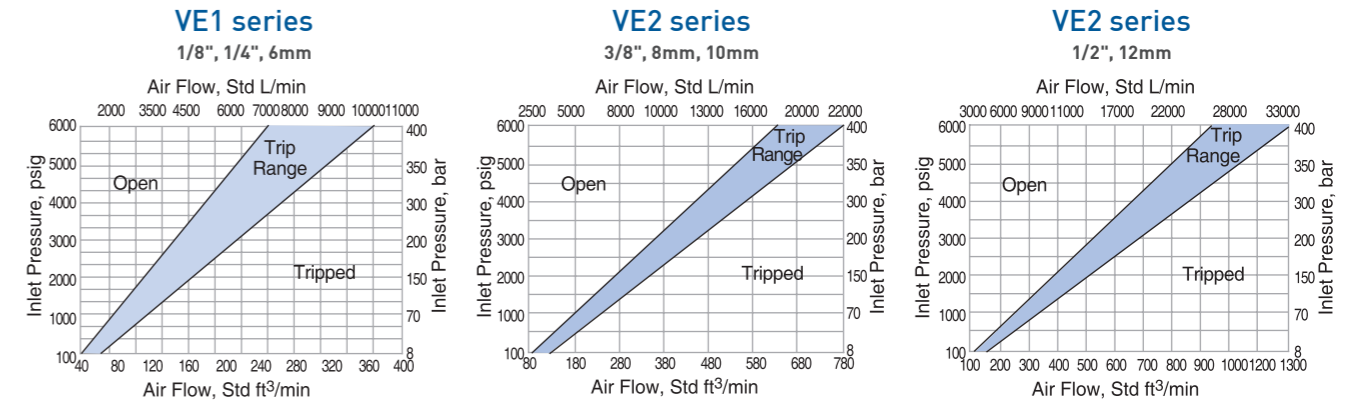
Open Position



Closed Position



Air Flow Data at 70°F(21°C)



Water Flow Data at 70°F(21°C)

Series	Connection Size	Cv	Trip Range	
			US gal/min	L/min
VE1	1/8", 1/4", 6mm	0.5	3.9~5.8	14.7~21.9
VE2	3/8", 8mm, 10mm	1.1	8.2~10.0	31.0~37.9
	1/2", 12mm	1.1	11.2~14.9	42.4~56.4

Cleaning

UNILOK valves are free from machine oils, loose particles and grease throughout the close cleaning process. The special cleaning for high purity application is available upon request.

Application

Prevent uncontrolled release of system fluid

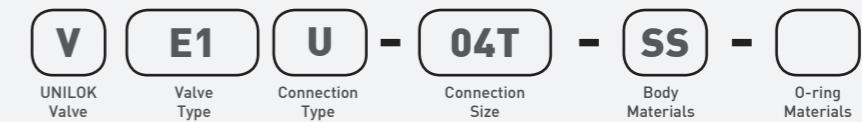
Testing

Every VE series valve is 100% factory tested for proper functionality.

How To Order

UNILOK VE series excess flow valves are ordered by part number as shown below.

Example: The following part number, **VE1U-04T-SS** is designated for VE series excess flow valve with both 1/4", UNILOK tube fittings, 316SS.



Connection Type	
U	UNILOK Tube Fitting
F	Female NPT or ISO7/1(PT)
M	Male NPT or ISO7/1(PT)

Connection Size				
Fractional(Inch) Tube O.D. Designation				
Tube O.D.	inch	1/4	3/8	1/2
	mm	6.35	9.52	12.70
Designator		04T	06T	08T

Body Materials	
SS	316SS
MO	Alloy 400

Other alloys are available upon request.

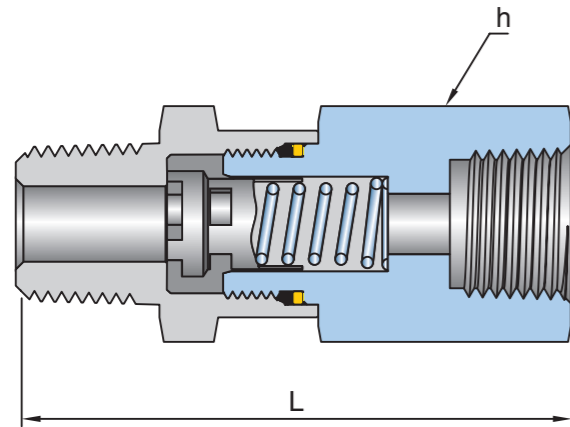
Metric Tube O.D. Designation					
Tube O.D.	mm	6	8	10	12
Designator		M06T	M08T	M10T	M12T

O-ring Materials	
None	FKM
E	Ethylene Propylene
N	Buna N
P	Neoprene
K	Kalrez

Seal kits are available for retrofit or maintenance. Contact UNILOK local distributors.

Pipe Size Designation (NPT or ISO7/1-PT)			
Pipe Size	1/4	3/8	1/2
Designator	04N/R	06N/R	08N/R

VE series



Temperature - Pressure Rating

Temperature Rating		Working Pressure	
°F	°C	psig	bar
100	37	6000	413
200	93	5160	355
250	121	4910	338
300	148	4660	321
400	204	4280	295

316SS body and Viton O-ring

VE2 series valves

with 3/8" Female NPT - 5000psig(344bar)

with 1/2" Female NPT - 4600psig(316bar)

Ordering Information & Dimensions

Part No.	End Connections		Dimensions (mm)		
	Inlet	Outlet	L	h	
VE1	U-04T-	1/4" UNILOK	61.7	17.4	
	U-M06T-	6mm UNILOK	61.7		
	F-02N-	1/8" Female NPT	47.5		
	F-04N-	1/4" Female NPT	53.8		
	M-02N-	1/8" Male NPT	45.5		
	M-04N-	1/4" Male NPT	55.1		
	MU-04N04T-	1/4" Male NPT	1/4" UNILOK		58.4
	MF-04N-	1/4" Male NPT	1/4" Female NPT		54.1
VE2	U-06T-	3/8" UNILOK	69.9	25.4	
	U-08T-	1/2" UNILOK	75.4		
	U-M08T-	8mm UNILOK	68.6		
	U-M10T-	10mm UNILOK	71.7		
	U-M12T-	12mm UNILOK	75.2		
	F-06N-	3/8" Female NPT	64.8		
	F-08N-	1/2" Female NPT	77.0	27.0	
	M-06N-	3/8" Male NPT	59.9		
	M-08N-	1/2" Male NPT	69.3		
	MU-06N06T-	3/8" Male NPT	3/8" UNILOK		65.0
	MU-08N08T-	1/2" Male NPT	1/2" UNILOK		72.4
	MF-06N-	3/8" Male NPT	3/8" Female NPT		62.5
	MF-08N-	1/2" Male NPT	1/2" Female NPT		73.4

Outlet body dimension (h) of VE2MF-08N-SS is 27mm.

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VE series valves. Add "R" as a suffix instead of "N"

Dimensions are for reference only and are subject to change without prior notice.

O-ring Seal Temperature Rating

O-ring Materials	Temperature Rating	
	°C	°F
FKM	-28 ~ 204	-18 ~ 400
Ethylene Propylene	-45 ~ 135	-49 ~ 275
Buna N	-20 ~ 105	-4 ~ 221
Neoprene	-40 ~ 121	-40 ~ 250
Kalrez	-20 ~ 315	-22 ~ 599

Important Notification

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user.

The total system design must be taken into consideration to ensure optimal performance and safety.

Best Engineering For You