Mass Flow Controller/Mass Flow Meter with Indicator

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This mass flow controller/meter driven by 24VDC power supply has been developed as a successor of the MODEL 8300.

The view point change function of the display unit and the pattern setting function are unique to this model, and noise resistance has been improved dramatically. A sister model with a detachable display and setting unit it also available.

- The high-lift actuator allows this compact model to control a large flow rate.
- Equipped with a display and setting unit, this model can be operated by 24VDC power supply.
- The RS232C/RS485 communication function and integration function are provided as standard equipment.
- The 14-bit converter permits display and operation in 4-1/2 digits.
- Control of the flow rate of inflammable gas is possible, because the heat generating part of the sensor is not exposed to gas.
- Thera are no limitations on the mounting position that may
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 Inera are no inimitations of the mounting position that may be employed. In addition to SV setting, five other pattern can be set. Auto zero and auto close functions are also standard. 				
Standard Sp	ecifications			
Model	8500MC/MM	8550MC/MM	I	
Flow range (N ₂ gas calibration condition at 1atm, 20°C)	10SCCM-20SLM	30SLM-100SLM	1	
Sensor	Thermal mass flow sensor			
Valve (*1)	Normally-closed proportional solenoid valve			
Control/measurement range (*1)	2-100% F.S.	5-100% F.S.	(
Response (*1)	Within 2 seconds (within +/-2% F.S.)	Within 3 seconds (within +/-2% F.S.)		
Accuracy	±1.0% F.S. (25°C)	±1.5% F.S. (25°C)	_	
Temperature characteristics	+/-0.1% F.S./°C (15-35°C)	+/-0.2% F.S./°C (15-35°C)		
Applicable gases (dry gas)	N ₂ , Air, O ₂ , CO ₂ , Ar, H ₂ , He, etc.		•	
Repeatability	±0.5% F.S.		١	
	F.S.≦5SLM 50-300kPa	F.S.≦50SLM 150-300kPa	() ()	
Operating differential pressure (*1)	F.S.>5SLM 100-300kPa	F.S.>50SLM 200-300kPa	Â	
	Option: Lowe differential pressure (LP) etc.		S Sp	
Allowable operating pressure (*1)	500kPa (G) or less		th	
Proof pressure	980kPa (G)			
He leak rate (*2)	1×10 ⁻⁸ Pa·m ³ /sec. or less			
Allowable operating temperature	5-45°C			
Allowable operating humidity	10-90%RH (No condensation allowed)			

Body: SUS316, SUS316L

Valve sheet: FKM (option: CR or NBR)

Sealing: FKM (option: CR or NBR)



Model	8500MC/MM	8550MC/MM	
Electrical connec- tion	D-sub half-pitch 20-pin (model HIROSEDX 10M-20S)		
Flow rate setting/ input signal (*1)	0-5VDC or 4-20mA (Choose at the time of order)		
Flow rate output	0-5VDC or 4-20mA (Choose at the time of order)		
Communication	RS232C or RS485 (Choose at the time of order)		
Other functions	Other functions Changeable indication of the instant flow rate and total flow rate, Alarm output, Pattern setting		
Power supply	24VDC +/-10% (ripple5%), current consumption: less than 300mA		
Joint	1/4SWL type (standard), 1/4VCR type, RC1/4	3/8SWL type, 3/8VCR type, RC3/8	
Weight	Approx. 1200g	Approx. 1500g	

(*1) These apply to the mass flow controller

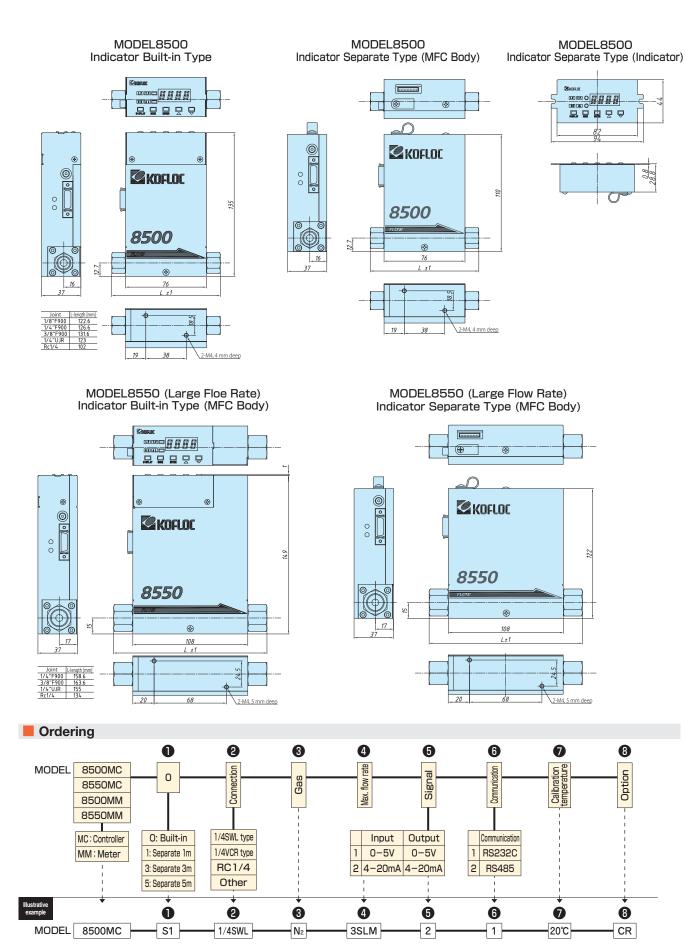
(*2) Permeation is not included. The leakage by prolonged permeation shall not exceed 1x10⁻⁶Pa/m³/sec

Note

pecifications relating to the flow range (e.g., flow range, accuracy and reponse) are expressed in N2 or air equivalent. The product will be built with he primary pressure of 300kPa or less and the secondary side open to the tmosphere. For details on the pressure requirements, please contact us.

Materials of parts in

contact with gases



* Please see P55 for the cable, CP-STD6 and power cable, PSK-85.

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Mass flow meters and Controllers

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